

MASSACHUSETTS INSTITUTE OF TECHNOLOGY

THESIS

TRAWLER DESIGN

By

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Course XIII

Cambridge, Massachusetts

June, 1946

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Professor G. W. Swett
Secretary of the Faculty
Massachusetts Institute of Technology
Cambridge, Massachusetts

Dear Sir:

In partial fulfillment of the requirements for the Degree of Bachelor of Science, I herewith submit the following thesis on "Trawler Design".

Respectfully,

Viggo E. Maack

ACKNOWLEDGEMENTS

I am deeply grateful for Professor Daniell's help and suggestions in writing this thesis. I also wish to acknowledge the assistance given by Professor Burtiner and Professor Chapman in preparation of this thesis.

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TRAWLER DESIGN

PARENT SHIPS:

JEANNE D'ARC AND VILLANOVA

LWL	123.05'
B	24.00'
H _M	9.58'
Displacement	406.2 tn.
A 20	175.8 ft ²
Wetted Surface	3771 ft ²
$\sqrt{2}WL$	11
B/H	2.64
$\frac{A}{(\frac{L}{100})^3}$	218
1.	.6572

Data used for powering the ship..

LOA 136'-4 $\frac{1}{4}$ "

LBP 122'

LDWL 124'-8 $\frac{1}{2}$ "

Beam 24'

Designed Mean Draft 10'-8 $\frac{3}{4}$ "

Designed Mean Draft to Bottom of Keel 11'-2 $\frac{3}{4}$ "

A = 515.7 tn.

Designed Drag of Keel 2'-6 $\frac{1}{2}$ "

V = 11kt

WEIGHT STATEMENT OF PARENT SHIP:

weight of hull, and hull eng. and hull fitt., outfit, crew.	273.6
propelling machinery	71.3
weight of fuel	31.497
weight of water and stores	9.67
paying deadweight, permanent ballast	<u>187.82</u> 571.4 tn.

hull and hull fittings	270.1	47.2%
propelling mach.	71.3	12.6%
fuel and water	40.5	7.0%
complements and effects	1.00	.2%
paying deadweight	173.00	30.3%
ballast	14.0	2.5%
margin	<u>3.0</u> 571.9	<u>.5%</u> 100.00 %

THE NEW DESIGN:

TRAWLER TO FISH IN THE SEA AROUND ICELAND

CREW: 34 men

CARGO (FISH AND ICE): 270 tons (or there about)

CRUISING RADIUS: 1500 miles

SPEED: about 12kt (cruising)

The parent ship is made for 11kt but the new design should make 12kt, what would save about 10 hours for the distance between Reykjavik and Grimsby (1100 nautical miles)..

The first thing I do it to find the effect by changing the speed to 12kt.

$$w_a = 273.6$$

$$k_a \Delta$$

$$w_b = 71.3$$

$$\frac{\Delta^{2/3} V^3}{k_b C}$$

$$w_c = 31.97$$

$$\frac{\Delta^{2/3} R V^2}{2240 K_c}$$

$$w_d = 9.67$$

$$\frac{K_d N d}{2240}$$

$$w_e = 187.82$$

$$I$$

$$\Delta = 574.5$$

$$w = kx^a y^b z^c \Delta^n$$

$$w = wAr$$

$$A = \left(\frac{k_a}{k_b}\right) \left(\frac{x}{y}\right)^a \left(\frac{y}{z}\right)^b \left(\frac{z}{r}\right)^c = 1 \times \left(\frac{12}{11}\right)^3 = 1.298$$

w	A	r	w
273.6	1.00	r	273.6
71.3	1.298	r ^{2/3}	92.55

cont.

w	A	r	w
31.97	1.00	$r^{2/3}$	91.97
9.67	1.00	1	9.67
187.82	1.00	1	187.82

$$\Delta' = r\Delta = 273.8r + 124.52r^{2/3} + 197.49$$

$$r - .414r^{2/3} - .6568 = 0$$

$$r = 1.078$$

$$w'_a = 1.074 \times 273.6 \quad 292.5$$

$$w'_b = 1.049 \times 71.3 \quad 74.5$$

$$w'_c = 1.049 \times 31.97 \quad 33.42$$

$$w'_d = 1.00 \times 9.67 \quad 9.07$$

$$w'_e = 1.00 \times 187.82 \quad \Delta' = \frac{187.82}{597.91}$$

That means that I must add 23.4 tons to my displacement.

If this speed change were the only change, I would be satisfied by this and start my design, but as more paying deadweight (fish) and more men are needed, I must make other changes but many changes make the value of the weight equation doubtful.

CHANGE CRUISING SPEED TO 12kt

A

$$\begin{array}{llll}
 w_a' : & 273.6 \times 1.00 & r & 273.6 r \\
 w_b' : & 71.3 \times 1.00 & r^{2/3} & 71.3 r^{2/3} \\
 w_c' : & 31.97 \times 1.190 & r^{2/3} & 38.1 r^{2/3} \\
 w_d' : & 9.67 \times 1.000 & 1 & 9.67 \\
 w_e' : & 187.82 \times 1.000 & 1 & 187.82 \\
 & r = 1.033 & r^{2/3} = & 1.0219
 \end{array}$$

$$\begin{array}{llll}
 w_a' : & 273.6 \times 1.033 & = & 283.0 \\
 w_b' : & 71.3 \times 1.0219 & = & 72.9 \\
 w_c' : & 38.10 \times 1.0219 & = & 38.9 \\
 w_d' : & 9.67 \times 1.00 & = & 9.67 \\
 w_e' : & 187.82 \times 1.00 & = & \frac{187.82}{1} \\
 & & & \Delta' = 592.27
 \end{array}$$

$$\frac{\Delta'}{\Delta} = \frac{592.27}{574.5} = 1.032 \text{ (checks)}$$

By just changing the cruising speed, I must add 18 tons to my displacement. If I now would take the new weight statement and increase the cruising radius ~~by~~ 25%. (The weight equation is only applicable when there is a change in one weight group.)

CRUSING RADIUS INCREASED BY 25%

A

w_a' :	283 x 1	r	283 r
w_b' :	72.9 x 1	$r^{2/3}$	$72.9 r^{2/3}$
w_c' :	38.9 x 1.25	$r^{2/3}$	$48.6 r^{2/3}$
w_d' :	9.67 x 1	1	9.67
w_e' :	187.82 x 1	1	187.82

$$A' = rA = 283r + 121.5r^{2/3} + 197.49$$

$$r = .393 r^{2/3} - .639 = 0$$

$$r = 1.035 \quad r = 1.023$$

$w_a'' = 1.035 \times 283$	293
$w_b'' = 1.023 \times 72.9$	74.6
$w_c'' = 1.023 \times 46.8$	49.8
$w_d'' = 1.00 \times 9.67$	9.67
$w_e'' = 1.00 \times 187.82$	187.82
	$A'' = 614.89$

$$\frac{A''}{A} = \frac{614.89}{592.27} = 1.035 \text{ (checks)}$$

I will still go further and see how doubling the number of crew and increasing the fish and ice weights to 270 tons.

CREW 34 AND PAYING WEIGHT INCREASED TO 270 TONS

A 2

$$A \quad \frac{270}{187.82} \quad 1.443$$

$$w_a'' = 293 \times 1 \times r \quad 293$$

$$w_b'' = 74.6 \times 1 \times r \quad 74.6$$

$$w_c'' = 49.8 \times 1 \times r \quad 49.8$$

$$w_d'' = 9.67 \times 2 \times 1 \quad 19.24$$

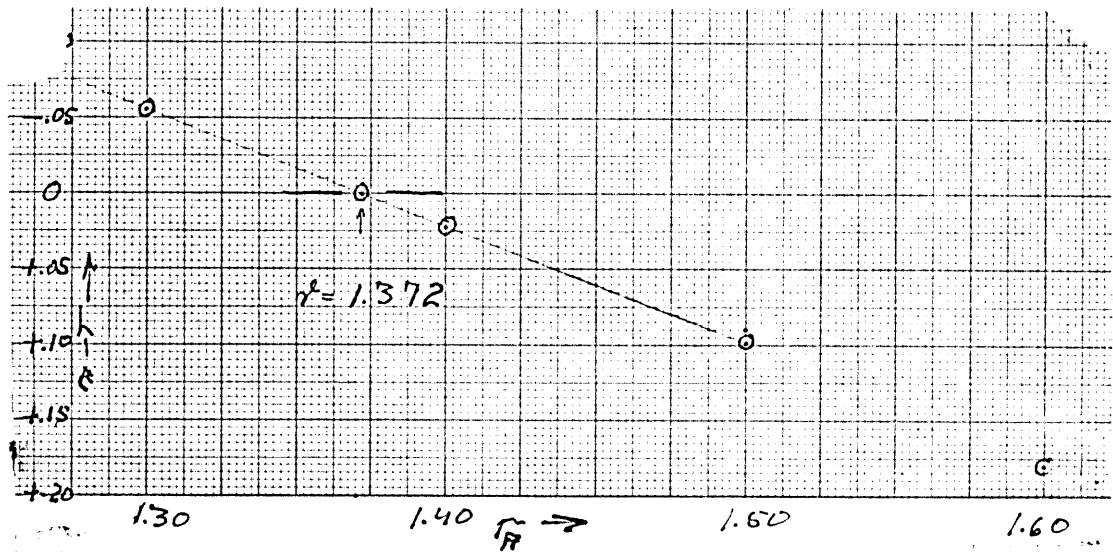
$$w_e'' = 187.82 \times 1.443 \times 1 \quad 270.$$

$$\Delta r = 293r + 124.4r^{2/3} + 289.24$$

$$r - .387r^{2/3} - .898 = 0$$

Solution:

Assumed r_A	$(.387r^{2/3} + .898) = T$	$r_A - T$
1.30	1.355	-.055
1.40	1.378	.022
1.50	1.401	.099
1.60	1.419	.181



$$r = 1.372 \quad r^{2/3} = 1.234$$

$$w_a'' = 293 \times 1.372 \quad 402.0$$

$$w_b'' = 64.6 \times 1.234 \quad 92.1$$

$$w_c'' = 49.8 \times 1.234 \quad 61.5$$

$$w_d'' = 19.24 \times 1 \quad 19.2$$

$$w_e'' = 270 \times 1 \quad A'' = \frac{270.0}{867.2}$$

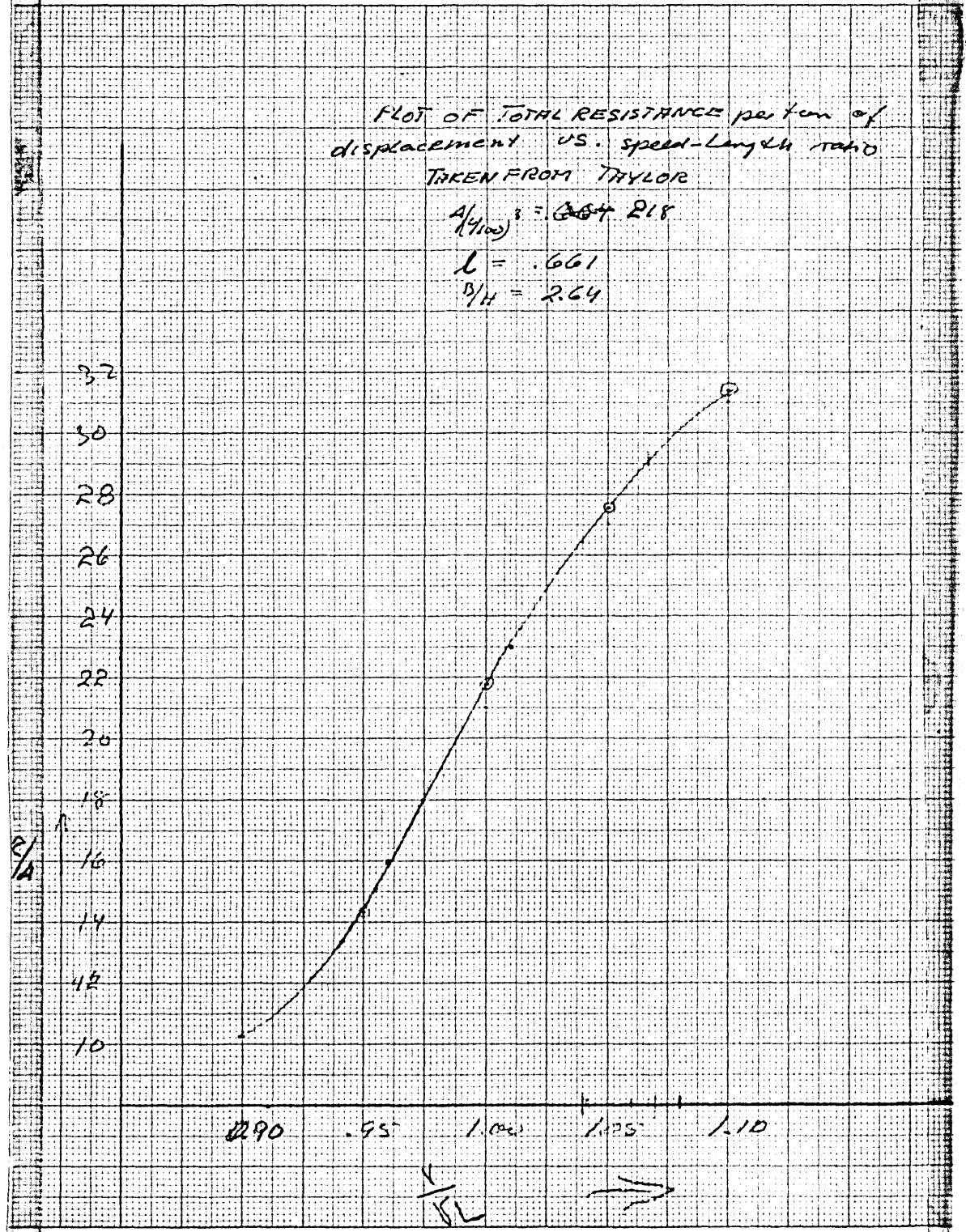
$$\frac{A''}{A} = \frac{867.2}{614.9} = 1.380$$

PARENT SHIP: $\frac{B}{H} = 2.64 \quad \frac{A}{(\frac{L}{100})^3} = 218 \quad F_{ac} = 175.8 \sqrt{L^2}$
 $m = .761 \quad b = .503 \quad l = .661$

	$\frac{V}{\sqrt{L}}$.90	.95	1.00	1.05	1.10
$R_{t/A}$	$B/H = 3.75$	5.5	8.5	14	18.5	22
	$B/H = 2.25$	4.6	8.3	15.5	20.8	24.0
	$B/H = 2.64$	4.8	8.3	15.1	20.2	23.5
$R_{t/A}$		4.6	5.1	5.6	6.2	6.7
		5.45	6.04	6.64	7.35	7.94
		10.25	14.34	21.74	27.55	31.44

PLOT OF TOTAL RESISTANCE per ton of displacement vs. speed-length ratio
TAKEN FROM TAYLOR

$A/(4100)^3 = .004218$
 $L = .661$
 $B/H = 2.64$



$$\text{At 11 kt} \quad \frac{V}{\sqrt{L}} = \frac{11}{\sqrt{123}} = 1.01$$

$$\frac{R_t}{A} = 23 \text{ \#}$$

$$R_t = 23 \times 406 = 9230 \text{ \#}$$

$$\text{EHP} = .003071 \times 9230 \times 11 = 312$$

According to this calculation (which is far from being exact), I get my new $A = 867.2$

$$\frac{A'}{A} = \frac{867.2}{406} = 2.134 = \lambda^3 \quad (\text{length ratio})$$

$$\lambda = 1.286 \quad \lambda^2 = 1.656$$

New Dimensions:

$$LWk = 123 \times 1.286 = 156'$$

$$B = 24 \times 1.286 = 30.8'$$

$$H = 9.58 \times 1.286 = 12.3'$$

$$\text{For } \frac{V}{\sqrt{L}} = 1.01 \quad V = V_0 \sqrt{\frac{L}{L_0}} = 11 \sqrt{\frac{156}{123}} = 12.4 \text{ kt}$$

Then I would have EHP:

$$R_t = 23 \times 867.2 = 19920 \text{ \#}$$

$$\text{EHP} = .003071 \times 19920 \times 12.4 = 760$$

But by keeping the speed down to 12, I get:

$$\frac{V}{\sqrt{L}} = \frac{12}{\sqrt{12.5}} = .96$$

$$\frac{R_t}{A} = 16 \text{ \#/ft.} \quad R_t = 16 \times 867.2 = 13870 \text{ \#}$$

$$\text{EHP} = 512$$

Summary:

As my ship is going to be operated under quite a different condition than the parent ship and I have no Icelandic parent ship because I think there is no convenient parent ship as all the Icelandic trawlers have been bought second-hand and not for Icelandic conditions, I take my ship nearest to the final calculations on page 8.

$$\begin{aligned}
 w_a &= 402 \quad (\text{hull, hull eng., hull fitt., crew}) \\
 w_b &= 92.1 \quad (\text{weight of propelling mach.}) \\
 w_c &= 61.5 \quad (\text{weight of fuel}) \\
 w_d &= 19.2 \quad (\text{weight of water and stores}) \\
 w_e &= 270.0 \quad (\text{paying deadweight, ballast, margin}) \\
 A &= 867.2 \\
 \text{LWL} &= 156.' \\
 B &= 30.8' \\
 H &= 12.3' \\
 V &= 12\text{kt} \\
 A_{\text{net}} &= 291 \text{ ft}^2
 \end{aligned}$$

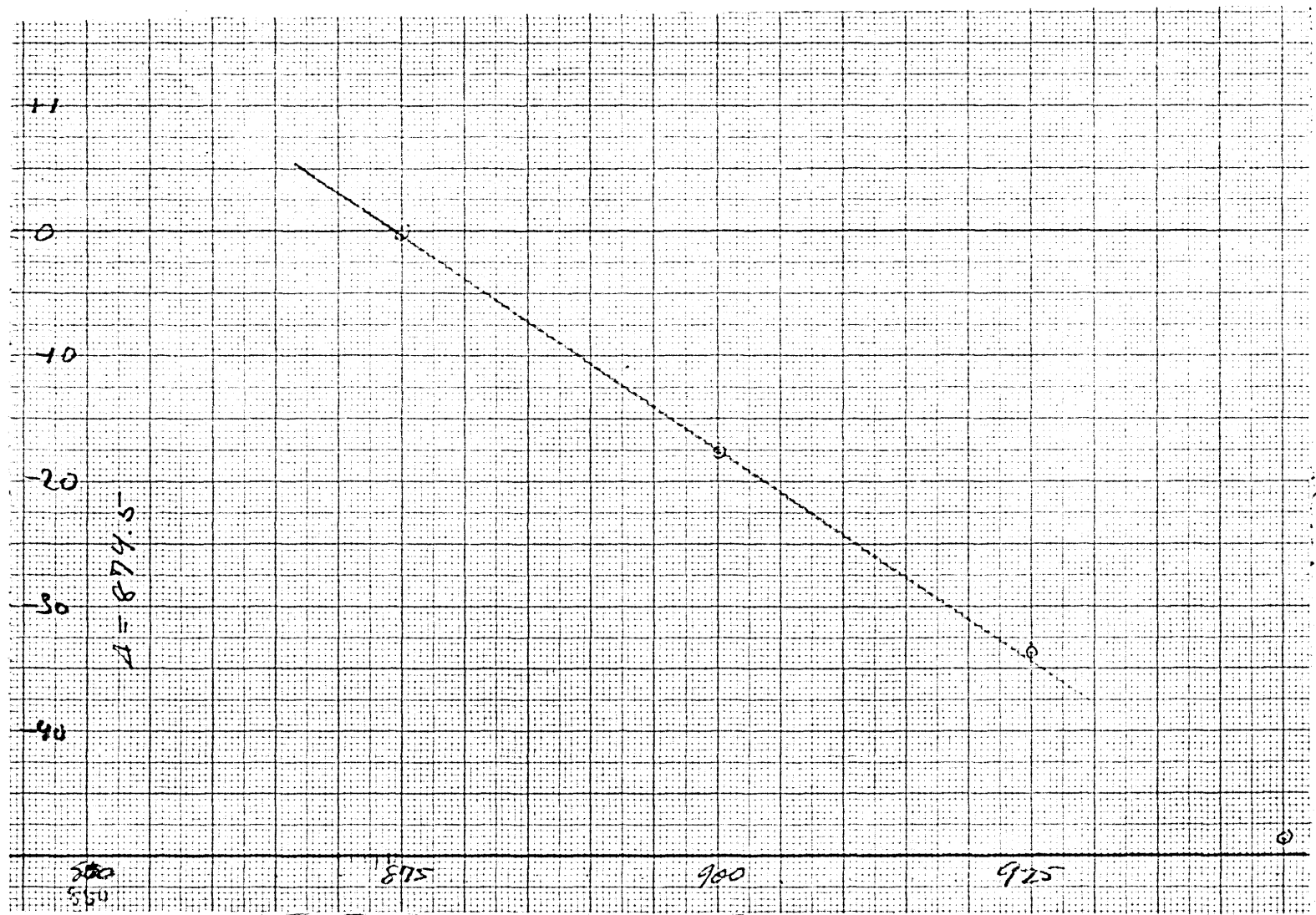
Now I would like to group the weights into the following groups:

	<u>wt. in tons</u>	<u>%</u>
$w_1 =$ hull and hull fittings	39.1	45
$w_2 =$ propelling mach.	92.1	10.6
$w_3 =$ fuel and water	80.7	9.1
$w_4 =$ complements and effects	1.8	.2
$w_5 =$ paying deadweight	287	.33
$w_6 =$ ballast	17	2
$w_7 =$ margin	<u>1</u> 870.6	<u>100.00 %</u>

$$\frac{w_2}{EHP} = \frac{92.1}{512} = .1799$$

Δa	875	900	925	950	975
$\frac{\Delta a}{\Delta}$	1.005	1.033	1.062	1.091	1.120
$(\frac{\Delta a}{\Delta})^{1/3}$	1.001	1.012	1.020	1.029	1.038
$(\frac{\Delta a}{\Delta})^{2/3}$	1.003	1.022	1.041	1.060	1.078
$L_a = L(\frac{\Delta a}{\Delta})^{1/3}$	156.1	159.2	1.622	165.2	168.0
$\sqrt{L_a}$	12.5	12.63	12.73	12.85	12.97
$\frac{V=12}{\sqrt{L}}$.960	.950	.942	.933	.926
$Rt/\Delta a$	15.9	14.5	13.4	12.6	11.9
Rra	13920	13040	12400	11970	11650
.003071x2	.03687				
EHP	514	482	458	442	431
w_{2a}	92.6	86.8	82.7	79.5	77.6
w_{1a}	393.5	405.0	416.0	427.0	438.0
$w_{3a} \cdot 80.7 (\frac{\Delta a}{\Delta})^{2/3}$	80.9	82.5	84.0	85.6	87.1
w_{4a}	1.8	1.8	1.9	1.9	2.0
w_{5a}	287	287	287	287	287
w_{6a}	18	18.2	18.5	19	19.5
w_{7a}	1.0	1.0	1.1	1.1	1.2
$\Delta a'$	874.8	882.3	891.2	901.2	912.4
$\Delta a' - \Delta a$	-0.2	-17.7	-33.8	-48.8	-62.6

14.



Principal Dimensions:

$$\frac{A'}{A} = \frac{874.5}{870.6} = 1.005 = \lambda^3$$

$$\lambda = 1.001$$

$$\lambda^{2/3} = 1.003$$

$$LWL = 156.1'$$

$$B = 30.8'$$

$$H = 12.3'$$

$$V = 12kt$$

$$A_{DE} = 300$$

$$w_1 = 392.2$$

$$w_2 = 92.2$$

$$w_3 = 80.8$$

$$w_4 = - 1.8$$

$$w_5 = 288.2$$

$$w_6 = 17.1$$

$$w_7 = \frac{2.2}{874.5} \text{ tons}$$

When I have done this, I take the Vincent Curves of sectional areas and plot my curve for sectional areas vs. length B.P. Having my curve plotted, I get 882 tons which is about 1.1% off. I consider that satisfactory.

I also took my moment readings and found that by this curve my C.B. is at my da section.

RUDDER CALCULATIONS

I use balanced rudder--streamlined.

$$L \times H = 156 \times 12.3 = 1918.8$$

My parent ship has a rudder area of 50 square feet
and $L \times H$ is $123 \times 12 = 1476$

My rudder area should be:

$$50 \times \frac{1918}{1476} = 65 \text{ sq. ft.}; \frac{A}{LH} = .0340$$

In PNA

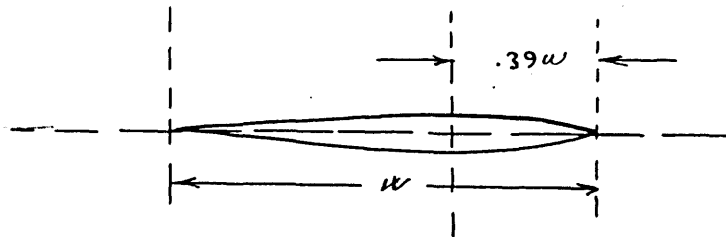
P/LH for a single screw seagoing tugboat = .254

$$HL = 2190 \text{ ft}^2$$

By this I would have 55.4 sq. ft.

I would use 64 ft.²

For using an almost rectangular rudder, I find
that the center of pressure is 39% from the leading
edge.



FUEL OIL CONSUMPTION:

M. E. Vol. 1, page 3 gives a fuel consumption for Geared Diesel as .49 $\frac{lb}{SHP/HR}$ all purposes at 1000 SHP

In this ship I have two 250 H.P. Auxiliary Diesels to drive the generators for windlass, lighting, radio, grinder (bones and heads grinder) and main engine.

EHP Calculations:

From my displacement curve I have $\Delta = 850$ tons

$$\text{at } H = 12.3'$$

$$L = 156'$$

$$B = 30.6'$$

$$b = .506$$

$$B/H = 2.49$$

$$V = 12 \text{ kt}$$

$$\frac{V}{\sqrt{L}} = .961$$

$$m = \frac{297.6}{12.3 \times 30.6} = .789$$

$$\frac{A}{\left(\frac{L}{100}\right)^2} = 222$$

$$c = \frac{b}{m} = \frac{.506}{.789} = .641$$

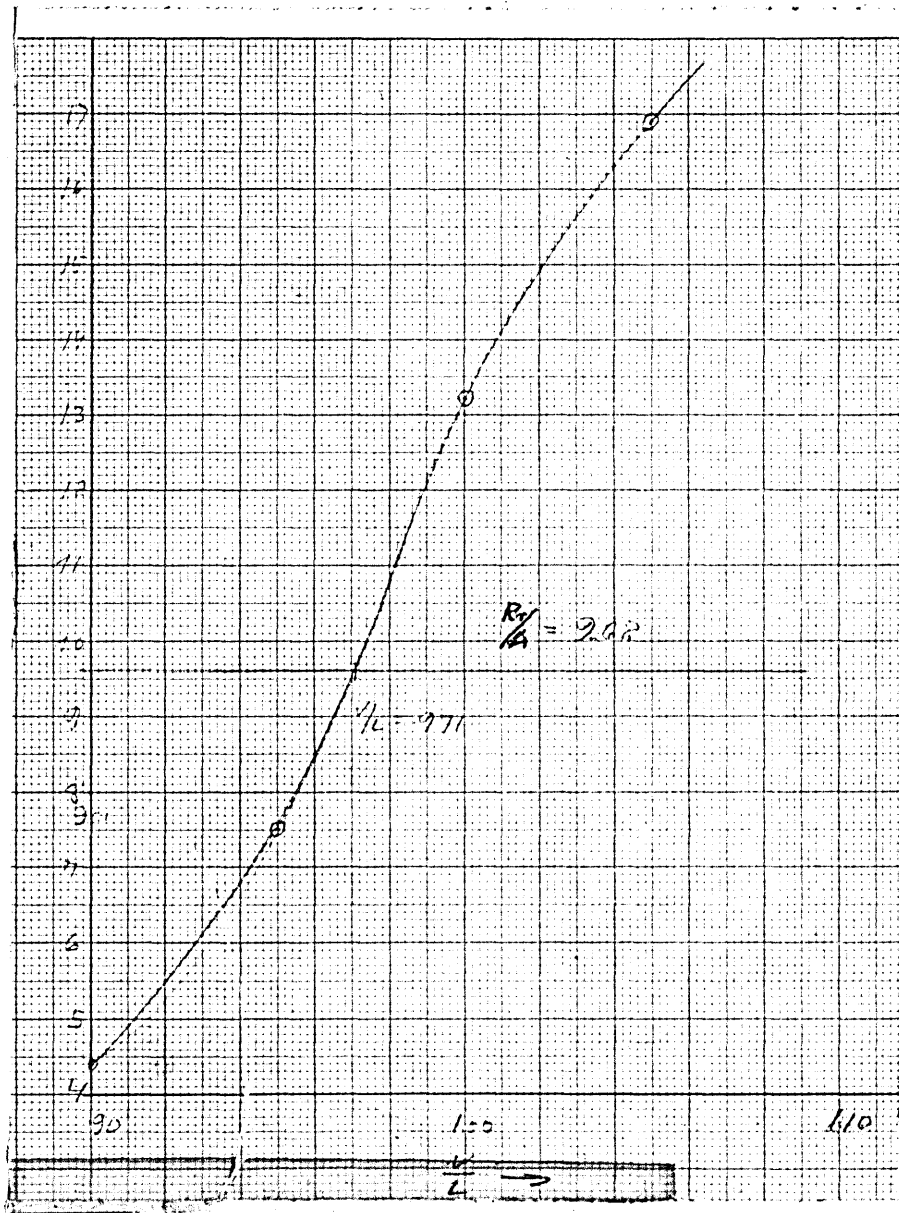
$$R_T = 12.4 - 1. R_T$$

$$R_T = \sqrt{S V^{1.825}} = .009065 \times 5690 \times 93 = 4790 \#$$

$$S = 15.65 \sqrt{156 \times 850} = 5690 \text{ ft}^2$$

	$\frac{V}{V_L}$			
	.90	.95	1.00	1.05
$\theta/H = 2.25$	4.3	7.4	13.4	19.1
$\theta/H = 3.75$	5.1	7.8	12.1	15.8
$\theta/H = 2.49$	4.4	7.5	13.2	16.9

From interpolation between beam length ratio and from the curves, I get $R/A = 9.62\#/ton$



PROPELLER AND FUEL CONSUMPTION

$$R_t = 4790 \quad 9.62 \times 850 - 12970\#$$

$$\text{EHP} = .003071 \times 12970 \times 12 = 478$$

$$\text{PHP} = \frac{\text{EHP}}{e_p \times e_r \times e_h} \quad e_h = \frac{1-t}{1-w}$$

$$w = .23 \quad (\text{PNA VII p. 149})$$

$$t = kw = .70 \times .23 = .16$$

$$e_h = \frac{.84}{.77} = 1.08 \quad e_r = 1$$

I find e from Schoernherr's curves.

$$d = 7.5' \quad 4 \text{ blades}$$

$$\text{RPM} = 240 \quad \text{MWR} = .25$$

$$V = 12 \text{ kt} \quad \text{BL. Th. Fr.} = .05$$

$$\text{EHP} = 478 \quad n = 3.33 \text{ r/sec.}$$

$$K_t = \frac{326 \times \text{EHP}}{V n^2 d^4 (1-t)} = .221$$

$$J = \frac{1.689 V (1-w)}{n d} = .62$$

$$\text{From the chart I get } e_p = 63.1\% \quad p/d = .96$$

If I now assume several n values and make $d = 7.5$

$$\text{EHP} = 478$$

$$V = 12 \text{ kt}$$

and find the maximum efficiency.

$$K_t = \frac{326 \times 478}{1.99 \times 12 \times .84 \times 3150} \frac{1}{n^2} = 2.46 \frac{1}{n^2}$$

$$J = \frac{1.689 \times 12 \times .771}{7.5} \frac{1}{n} = \frac{2.08}{n}$$

20.

RPM = 165
n = 2.75

kt = .325

ep = .52

J = .775

p/d = 1.33

RPM = 180
n = 3

kt = .273

ep = .605

J = .694

p/d = 1.17

RPM = 195
n = 3.25

kt = .233

ep = .629

J = .64

p/d = 1.00

RPM = 210
n = 3.60

kt = .20

ep = .636

J = .594

p/d = .85

RPM = 225
n = 3.75

kt = 17.5

ep = 62.1

J = .555

p/d = .78

RPM = 240

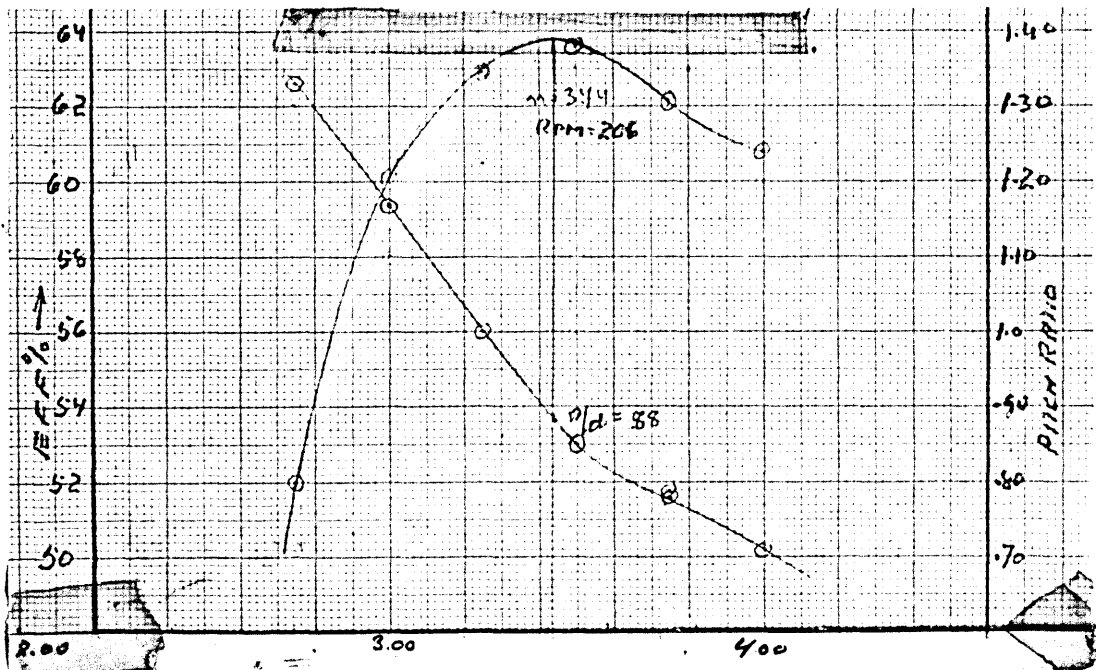
n = 4.00

kt = .154

ep = .608

J = .52

p/d = .41



By this calculation I get maximum efficiency for

$$\text{RPM} = 208 \quad \text{Pitch} = 6.6 \quad p/d = .88$$

$$\text{ep max.} = 63.8\%$$

$$\text{PHP} = \frac{\text{EHP}}{\text{ep max.}} = \frac{478}{.638} = 749$$

$$\text{BHP} = \frac{\text{PHP}}{\text{et}} = \frac{749}{.95} = 788 \quad \text{et} = \text{Eff. of transmission}$$

↑
Labbertan p. 237 long shafting

$$\text{IHP} = \frac{\text{BHP}}{\text{em}} = \frac{788}{.80} = 985 \text{ HP} \quad \text{I use 1100 for rough weather and hauling.}$$

Total HP of the ship is then:

Main engine	1100
2 Aux. engines	$\frac{500}{1600}$ HP

My fuel consumption would be:

$$1600 \times .48 \text{ \#/hr.} = 1600 \times .48 \times 24 = \text{\#/day} = 18400 \text{ \#/day}$$

$$18400 \text{ \#/day} = \frac{1600 \times .48 \times 24}{.95 \times 62.4} = 310 \text{ ft}^3/\text{day}$$

or 4.72 tons a day

If the cruising radius takes 14 days, I need space for fuel oil of 4350 ft.³

P. N. A. W.I. gives $2\frac{1}{2}$ - $2\frac{3}{4}$ deduction for the framing in double bottom so I need really $4350 \times 1.025 = 4460 \text{ ft}^3$ of the displacement volume.

I put double bottom at 3' water line and get by this, space of 2800 ft.³. I also put oil in a 3.5' wide space

which I make at aft of the fishholds. (Thermal conductivity of the oil is .109 which is low.) In order to trim the ship I make changes in the 2800 ft. space available in the double bottom and put some of the liver oil tanks aft and the fuel oil more forward. The space I get in this 3.5 ft. oil tank aft of the fish hold is 1870 ft. In order to avoid heat transfer after the oil has been consumed in this tank, I put in cork-plates on the fish hold side of the bulk-head. (thermal conductivity .025)

CARGO HOLD SIZE

Area from top of double bottom to main deck:

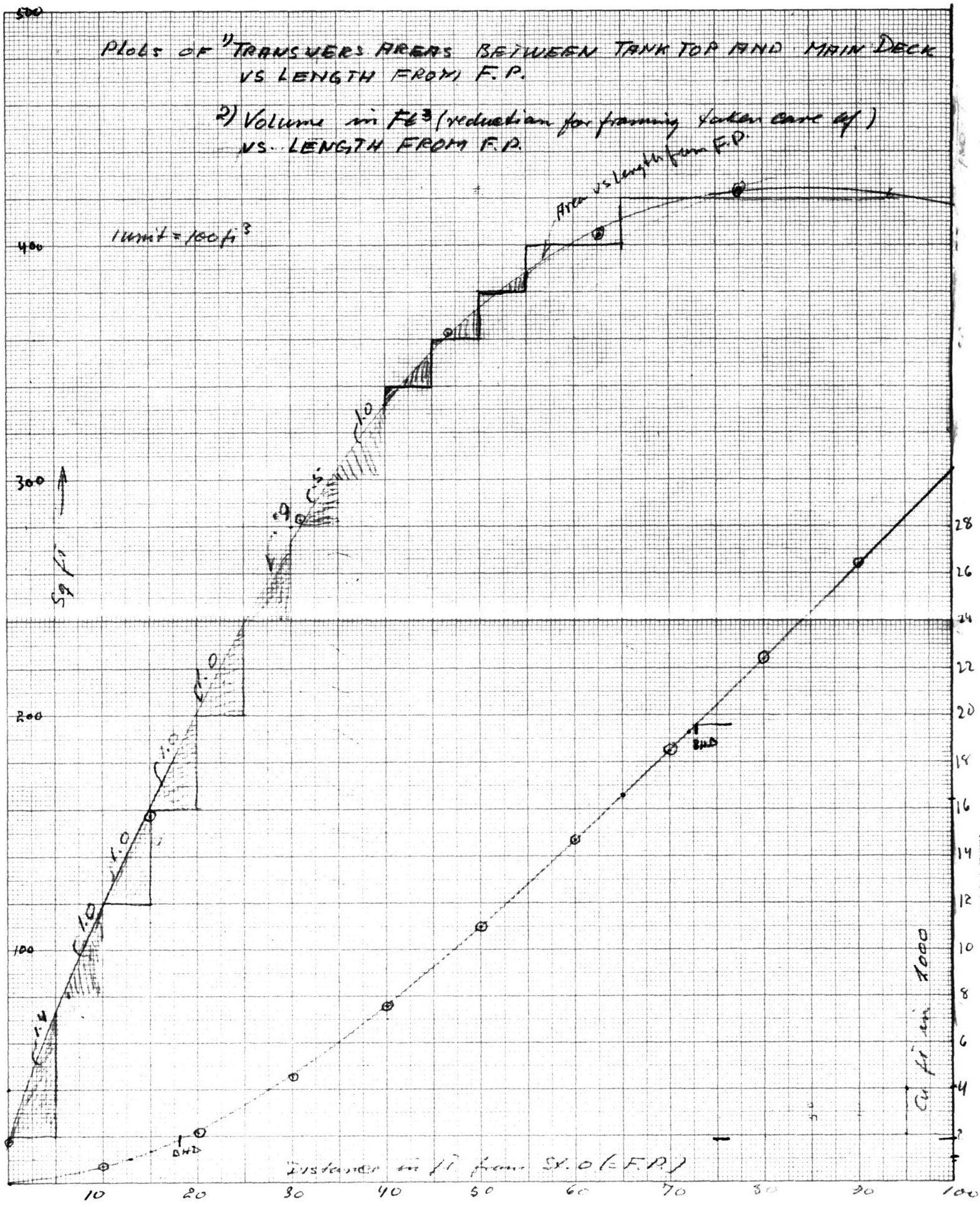
Station	Area	<i>Ft from St. 0</i>
0	18.1	0
$\frac{1}{2}$	102.8	7.8
1	147	15.6
2	293	31.2
3	363	46.8
4	383	62.4
5	422	78.0
6	422	93.6

Now I make a plot of the area from station 0 under the main deck. The area under that curve would give me volume up to any point from St. 0.

(Plot on next page)

Plots of TRANSVERS AREAS BETWEEN TANK TOP AND MAIN DECK
VS LENGTH FROM F.P.

2) Volume in ft^3 (reduction for framing taken care of)
VS LENGTH FROM F.P.



NO. 319A. MILLIMETERS. 200 BY 250 DIVISIONS.

CODING BOOK COMPANY, INC., NORWOOD, MASSACHUSETTS.
PRINTED IN U.S.A.

P. N. A. VI gives for the stowage factor of fish as 50 ft.³ to a ton. Using this figure (although I have refrigerating coils in this trawler, which undoubtedly take less space than the ice) and for 290 tons of fish I need $290 \times 50 = 14500$ ft.³ or according to the graph, from station 1, 65' aft. By putting the bulkhead 72.8' aft, I get 17800 ft.² having subtracted for usual framing. As I have insulation and refrigeration, I use this value which leaves me 13800 ft.³ = 270 - 280 m.

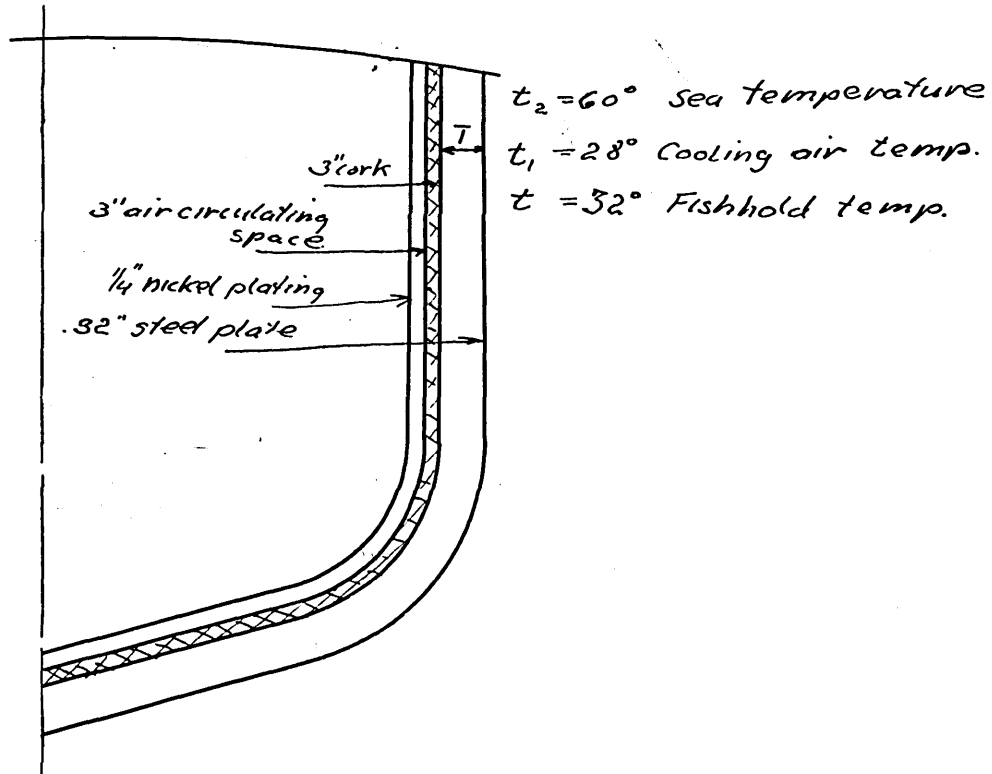
FISH-HOLD AND HEAT TRANSFER

In REFRIGERATING ENGINEERING V. 33, 1937, p. 373 is a description of the fish-hold of the trawler, "Storm". There, they use cold air circulating around the hold. By this, they can spare about 2/3 of the ice consumption. Inside the frame flanges is a 3" thick cork-board. Then there is a 3" air passage for the cooling air and nearest to the fish is a waterproof nickel plating.

Down below, I try to calculate or at least to estimate the ratio between the heat transfer coefficient and heat transfer from the aircooling space to the shell out to the sea and to the fish-hold.

The reference I use is McAdams' "Heat Transmission".

According to Am. Bu. Sh., I use 7 x 3.45 x .350 x .500 channel. (I just need the web height) The plate thickness is .32"



Assumed temperature in fish-hold to be 32°F .

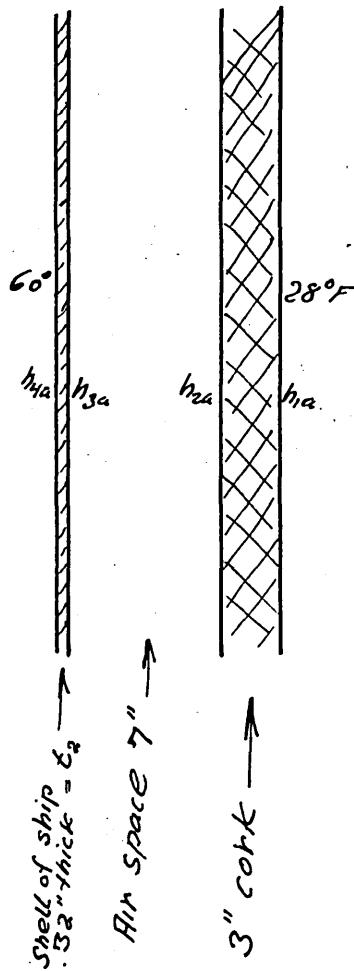
" " " air-cooling space to be 28°F .

" " of sea to be 60°F .

In order to find the film coefficients and the air cooling space, I assume the shape of the air duct rectangular $\frac{1}{4}' \times 15'$ as the speed is $50'$ sec of the air. This gives me Renold's number of 720000, which shows me a turbulent flow.

By using equation 4c, McAdams, p. 168, I get

$$h_{1a} = 8.42$$



$$\frac{1}{U_R} = \frac{1}{h_{1a} A_1} + \frac{t_1}{K_{\text{cork}} A_1} + \frac{1}{h_{2a} A_1} + \frac{1}{h_{3a} A_1} + \frac{t_2}{K_{\text{steel}} A_1} + \frac{1}{h_{4a} A_1}$$

$$\text{or } \frac{1}{U_R} = \frac{1}{h_{1a}} + \frac{t_1}{K_c} + \frac{1}{h_{2a}} + \frac{1}{h_{3a}} + \frac{t_2}{K_{st}} + \frac{1}{h_{4a}}$$

$$h_{1a} = 8.42$$

From Eq. 34 p. 207 McAdams

$$h_{2a} = 12.58$$

$$h_{3a} = 11.49$$

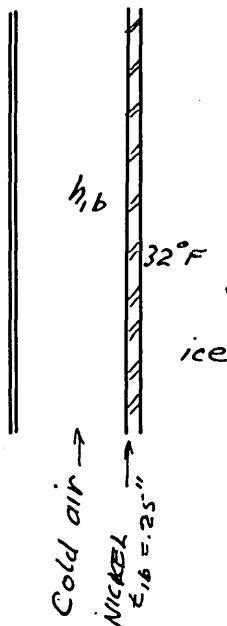
$$h_{4a} = 4.6$$

$$K_c = .025$$

$$K_{st} = 26$$

$$\frac{1}{U_R} = \frac{1}{8.42} + \frac{3}{12 \times .025} + \frac{1}{12.58} + \frac{1}{11.49} + \frac{.32}{12 \times 26} + \frac{1}{4.6}$$

$$U_R = .0952$$



$$h_{i,b} = 10.5 \text{ (from p. 207)}$$

$$\frac{1}{U_{R_1}} = \frac{1}{h_{i,b}} + \frac{t_{i,b}}{K_N} \quad K_N = 34$$

$$\frac{1}{U_B} = \frac{1}{h_1} + \frac{t}{K_N} = \frac{1}{1.05} + \frac{1}{4 \times 12 \times 34}$$

$$U_B = 9.75$$

Heat transfer from cooling air to the sea:

$$Q_H = U_R A_1 (t_1 - t_2)$$

$$Q_H/A_1 = U_R (t_1 - t_2) = .0952 (28 - 60)$$

Heat transfer from cooling air to ice in fish-hold:

$$Q_B = U_B A_2 (t_1 - t_3) \quad t_3 = \text{temp. in fish-hold}$$

$$Q_B/A_2 = U_B (t_1 - t_3) = 9.75 \times (28 - 32)$$

Ratio of heat transfer:

$$\frac{Q_B}{Q_H} = \frac{9.75 (-4)}{.0952 (32)} = \left| \frac{12.8}{1} \right|$$

The heat transfer 12.8 times better into the hold than out to the sea.

(Of course, the heat flow is really not from the cold air in the duct out to the sea or into the hold, rather the negative heat (or the cold)).

STABILITY CALCULATION

Light Condition

Lever arms and weights are estimated as close as possible.

Item	Wt.	Vert. Above	C.G. from BL Vert. mom	C.G. from \bar{x} FWD FWD mom.	Aft. Aft. mom
Struct. Wt.	351	14.3	5030		5.0 1755
Paint Cement	12.2	4.0	48.8	15.0 183	
Carp. Work	25.6	19.8	507		35 895
Joinerwork	12.0	15.8	190		12 144
Hull, Fitt.	19.0	23.0	436	0	
Hull Eng.	30.5	17.0	519		4 122
Equipment	5.0	25.0	125	2.0 10	
Outfit	30.0	18.0	540	3.0 90	
Prop. Mach.	83	10.0	830		31 2570
Perm. Ballast	10	3.5			3.0 30
	<u>575.6</u>		<u>8260.8</u>	<u>283</u>	<u>5506</u>

$$KG = \frac{8260.8}{575.6} = 14.35'$$

FROM CURVES KM at 595ton disp. = 17.8'

$$GM = 17.80 - 14.35 = 3.45'$$

TRIM:

$$\begin{array}{r} - 5506 \\ + 283 \\ \hline 5223 = ML \end{array}$$

$$\frac{5223}{575.6} = 9.09 \text{ C. G. aft of } \bar{x}$$

$$d = 9.91 \text{ C. B. } \text{---} \text{---} \text{---} \text{ at } \Delta = 576.6$$

Distance betw. C.G. and C.B

$$MTI = 57.5 \text{ ft-tm}$$

(FROM CURVES)

$$\text{TRIM} = \frac{\Delta x d}{MTI} = \frac{57.5 \times 8.66}{57.5 \times 12} = 8.24'$$

TRIM BY STERN

	$GZ_{uncorr.}$	$\sin \theta$	$KG_{CALC} - K_{ASSUM}$	Correction	GZ_c
15°	3.05	.259	1.35	.75	2.70
30°	5.00	.500	1.35	.67	4.33
45°	3.95	.707	1.35	.95	3.00
60°	1.55	.866	1.35	1.16	.39

$$KG_{CALC} = 14.35$$

$$K_{ASSUMED} = 13.00$$

$$\hline 1.35'$$

READY FOR SEA
ESTIMATION

Item	Wt.	Vert. C.G. from BL		Long. from BL		
		Above	Moment	FWD	FWD mom.	Aft. Aft. mom
Constr. Wt.	575.6	14.35	8260		9.09	5223
Fuel Oil	127	6.0	764		3.3	420
Fresh Water	15.3	9.0	138	68	104	
Lub. Oil	3.4	8.5	29		25	85
Galley Stoves	2.0	18.0	36		50	100
Ice	30.0	10.5	315	54	1620	
Oven	3.3	21.	69		42	139
Free Surface - o			29			
Free Surface W			39			
Total	756		9674		1724	5967

$$KG_{CHL} = \frac{9674}{756} = 12.8$$

$$KM = 16.2$$

$$GM = 3.4'$$

TRIM:

$$\begin{array}{r} -5967 \\ +1724 \\ \hline -4243 = M_k \end{array}$$

$$\frac{4243}{556} = 5.61' \text{ CG aft of } \overline{30}$$

$$.45 \text{ CB } - - -$$

$$d = 6.06'$$

$$MT1 = 78.0 \text{ ft-dm.}$$

$$\text{TRIM by steam} = \frac{756 \times 6.06}{12 \times 78.0} = .49'$$

θ	$GZ_{unc.}$	$\sin \theta$	$K_{CALC} - K_{ASSUM.}$	Correction	$GZ_{corr.}$
15°	2.44	.259	-.2	.05	2.45
30°	3.55	.500	-.2	.1	3.65
45°	2.20	.707	-.2	.14	2.34
60°	-.25	.866	-.2	.17	.08

LOAD CONDITION
ESTIMATION

Item	Wt.	Vert. C.G. from Above	C.G. from BL Moment	FWD	Long C.G. from FWD mom.	Aft. mom.	Aft. mom.
Constr. Wt.	576	14.35	8260		9.09	5223	
Fuel	65	4.5	392		5.5	357	
Water	7.0	6.0	42	68	476		
Lub. Oil	2.0	10.0	20		25	50	
Galley	1.0	18.0	18		50	50	
Fish & Ice	270	11	2970	36	9750		
Crew	3.3	21	69		42	139	
Free Surf. f.o.			29				
Free Surf. f.w.			30				
	<u>923.9</u>		<u>11830</u>		<u>10226.0</u>		<u>5819.0</u>

$$\text{KG calculated} = \frac{11830}{923.9} = 12.8$$

$$\text{KM} = 15.76$$

$$\text{GM} = 2.84'$$

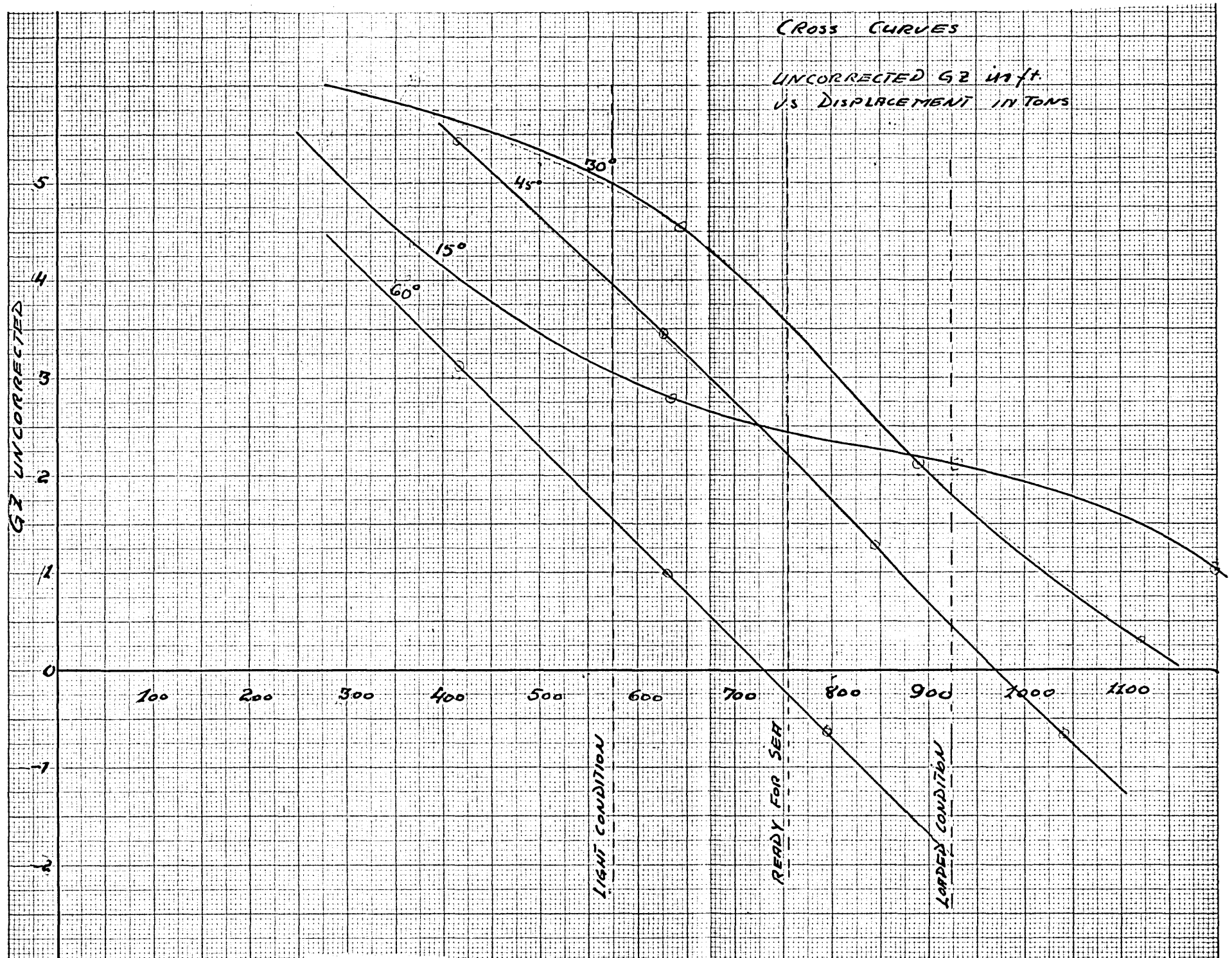
$$\begin{array}{r}
 \text{TRIM} \quad -10226 \\
 \quad \quad +5819 \\
 \hline
 \quad \quad -4407
 \end{array}$$

$$\frac{4407}{923.9} = 4.77' \text{ C.G. forw. of } \sigma\sigma$$

$$\begin{array}{r}
 \quad \quad .15 \text{ C.B. } \text{---} \text{---} \text{---} \\
 \hline
 d = 4.62'
 \end{array}$$

$$\text{MTI} = 78.5$$

$$\text{TRIM FORWARD} = \frac{923 \times 4.62}{12 \times 78.5} = .48'$$



CURVES OF STATICAL STABILITY

LIGHT CONDITION

4
3
2
1

10° 20° 30° 40° 50° 60°

GM = 3.45'

READY FOR SEA

4
3
2
1

10° 20° 30° 40° 50° 60°

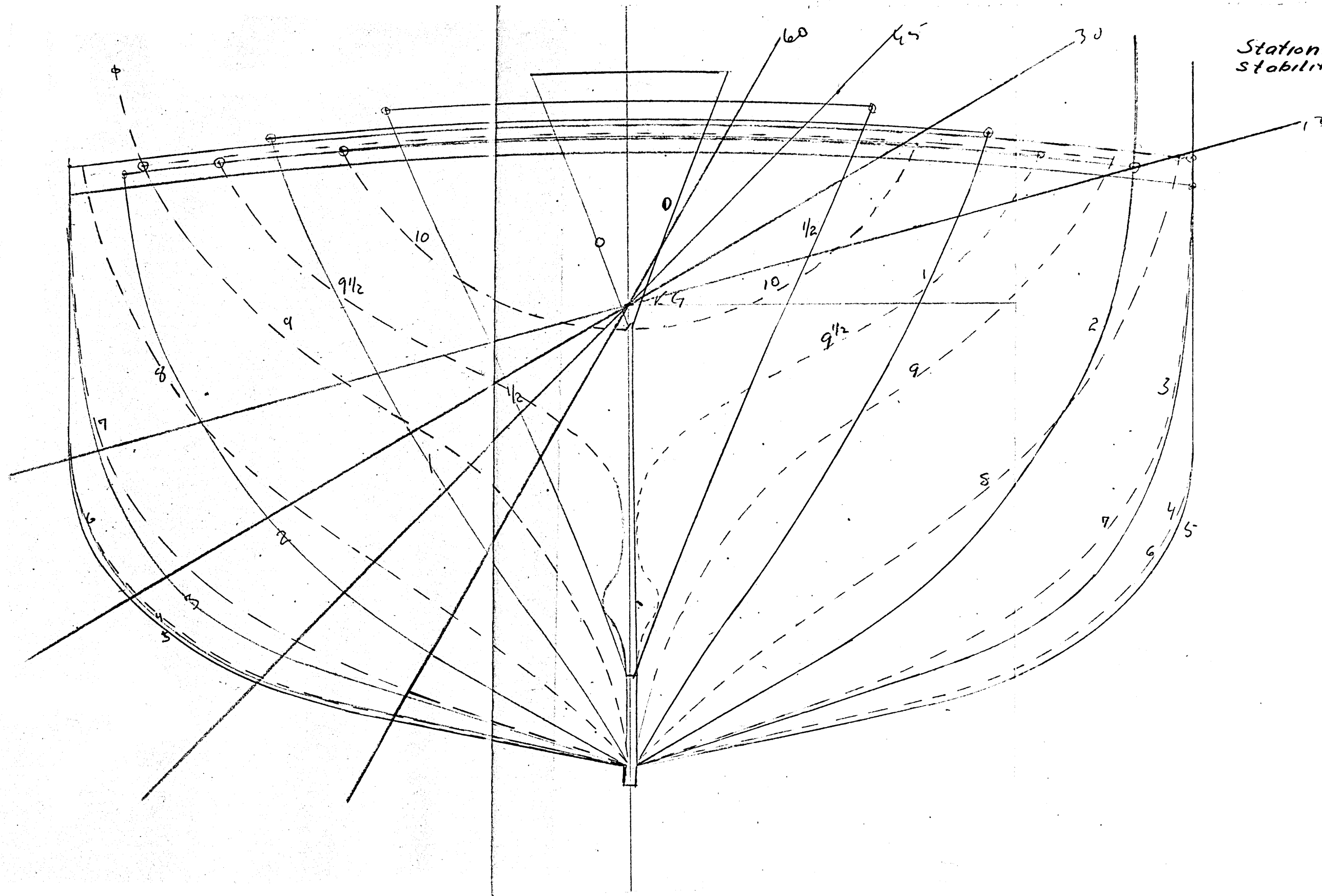
GM = 3.40'

LOAD CONDITION

4
3
2
1

10° 20° 30° 40° 50° 60°

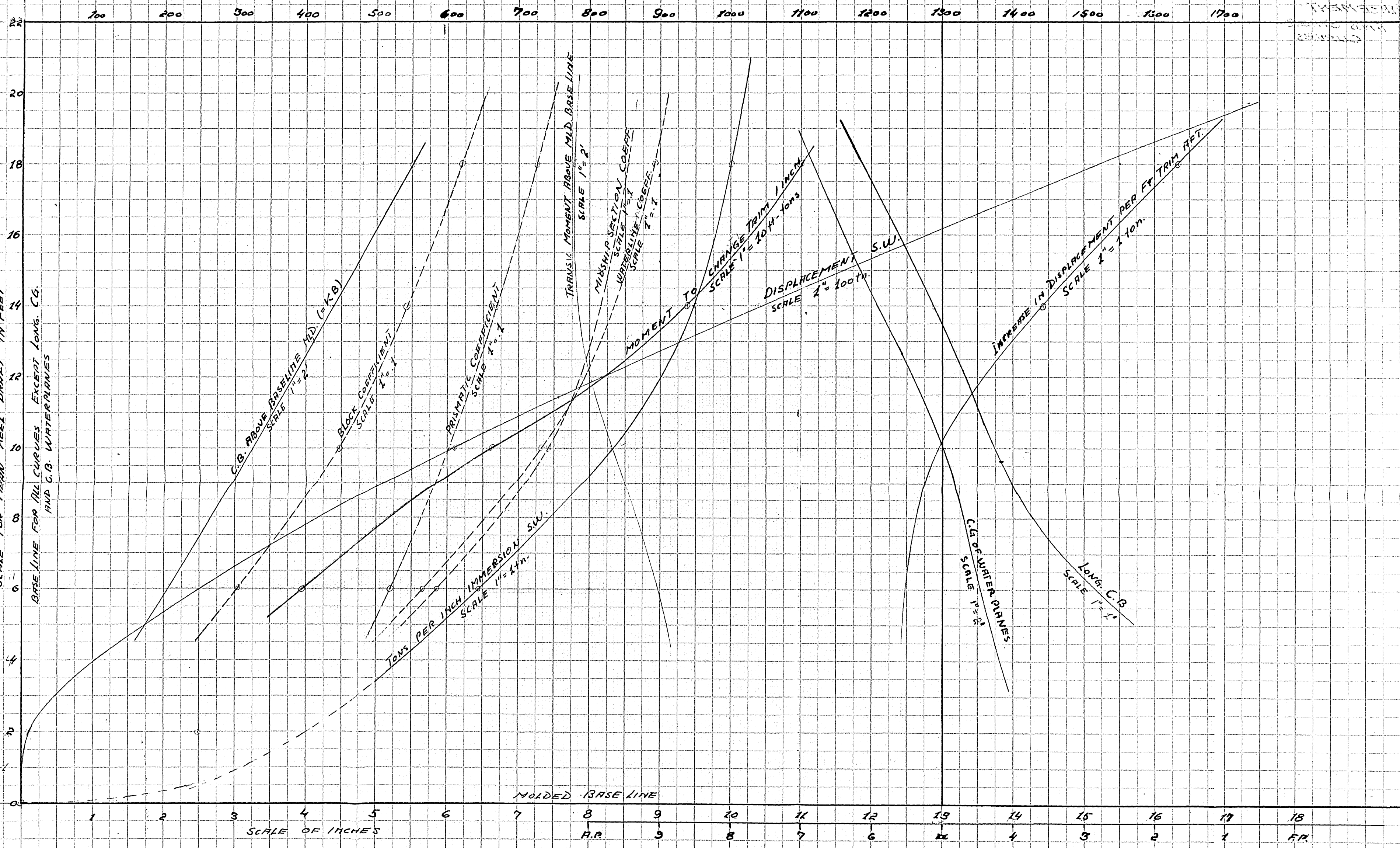
GM = 2.84'



Stations for
Stability Calculation

40

SCALE FOR DISPLACEMENT IN TONS

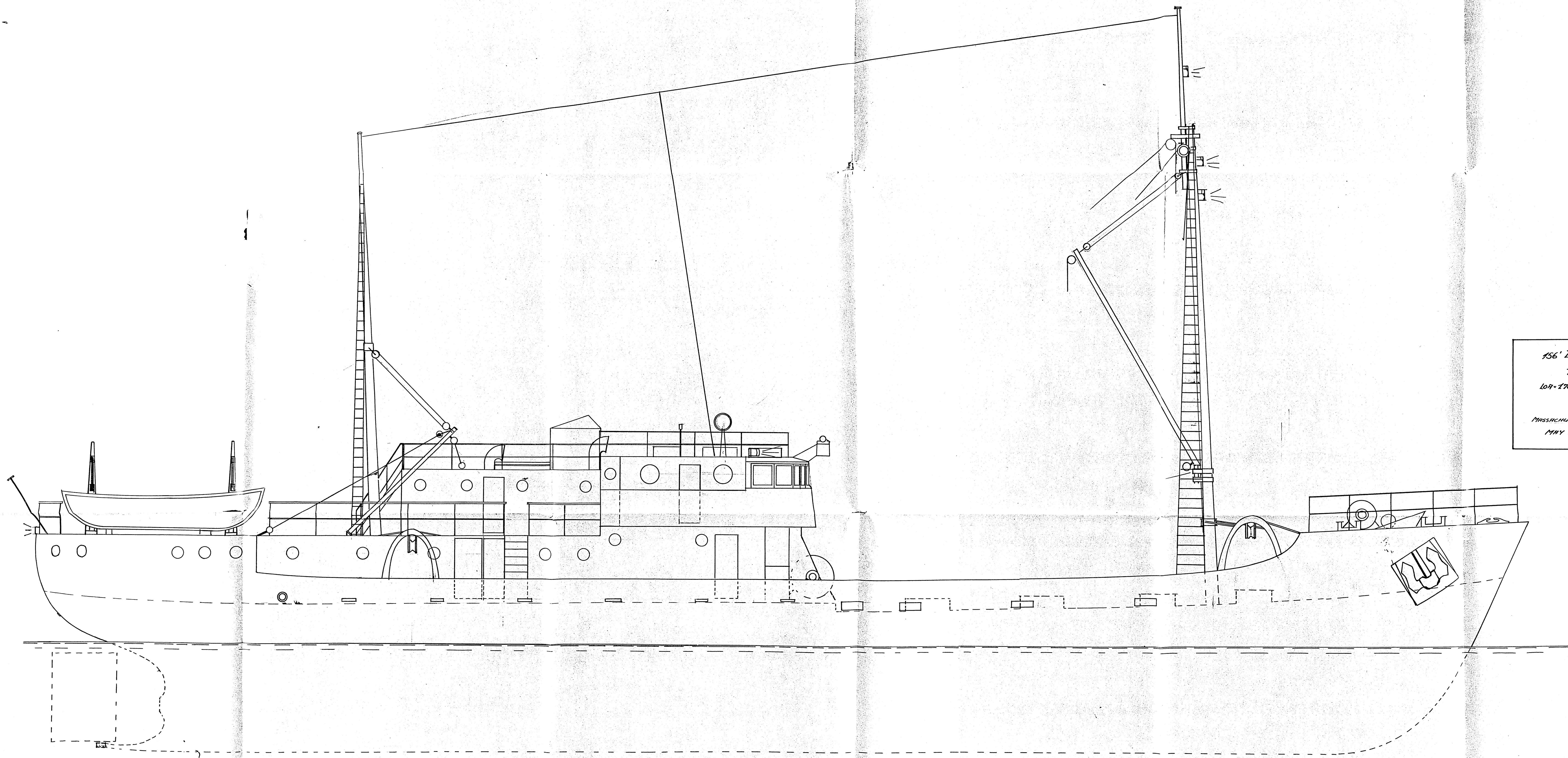


156' TRAWLER

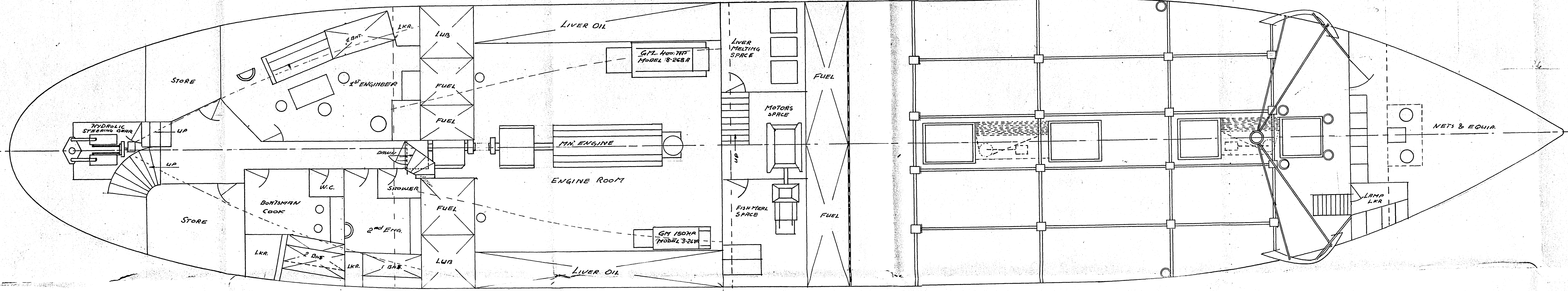
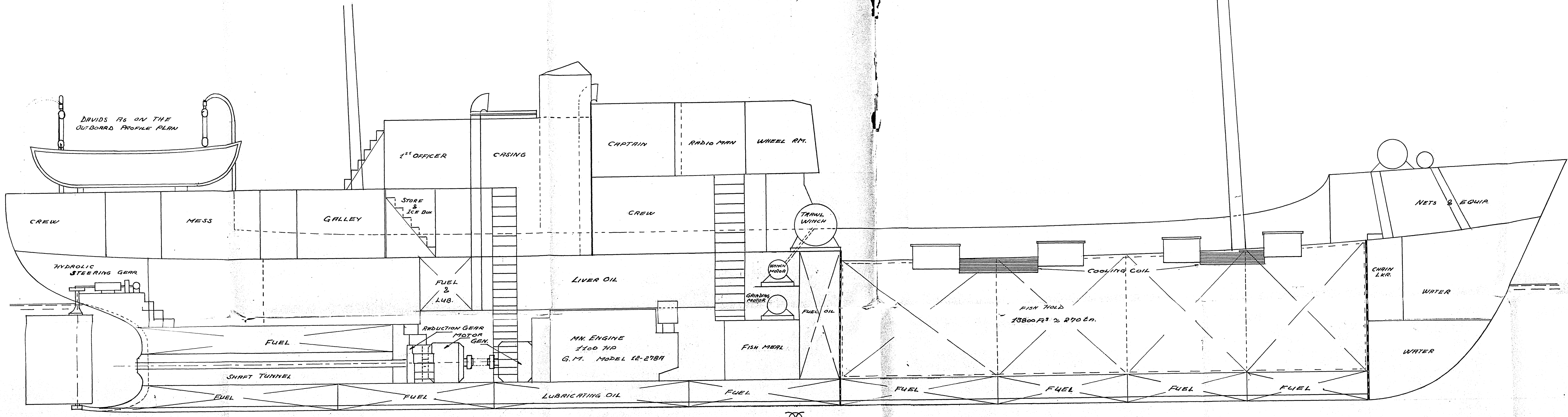
KEUFFEL & ESSER CO.
NEW YORK

STANDARD
CROSS SECTION 10 X 10 TO THE HALF INCH
FROM 1910

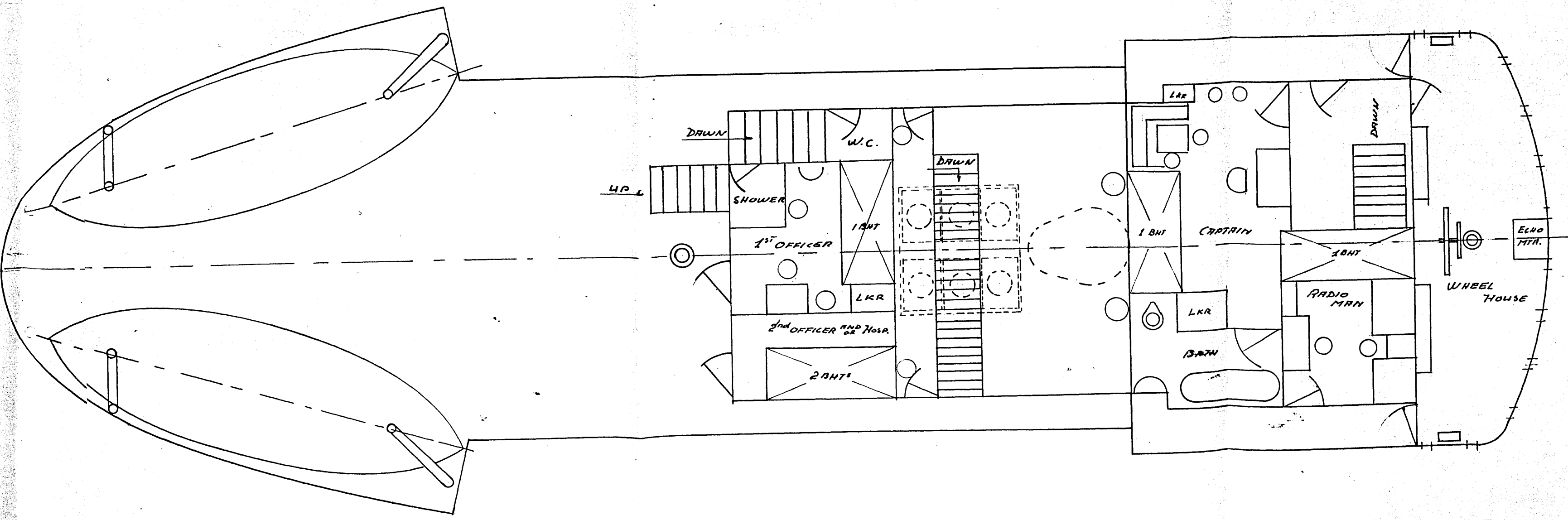
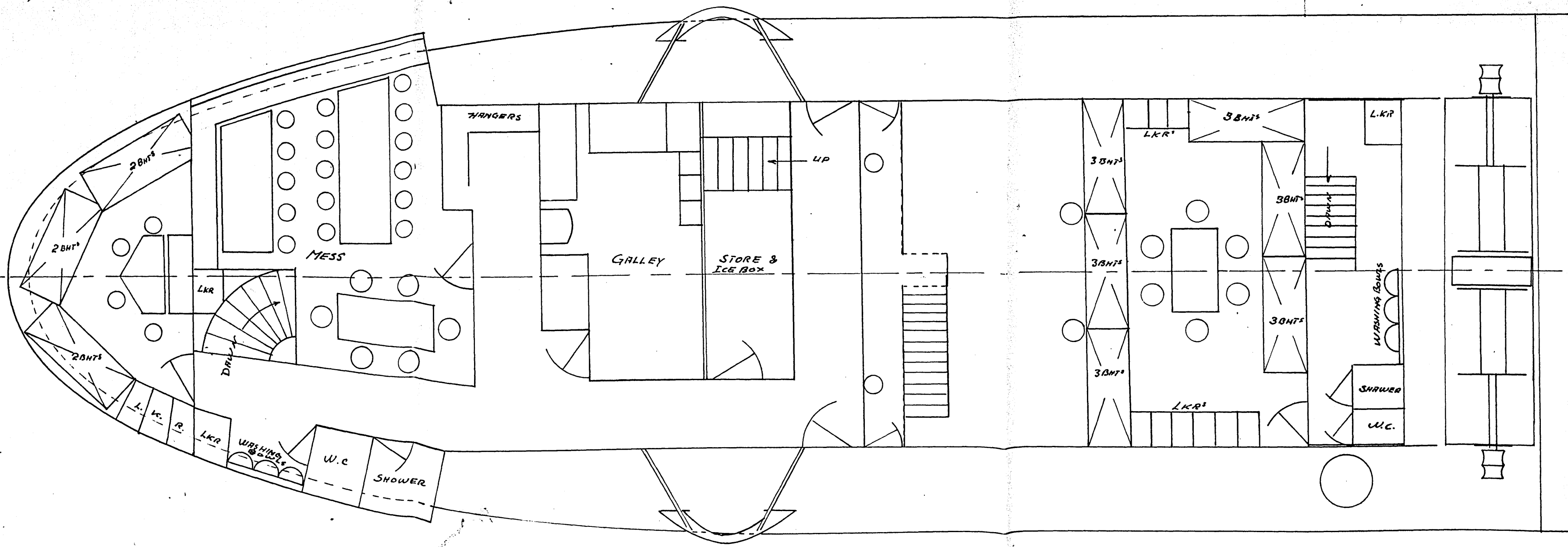
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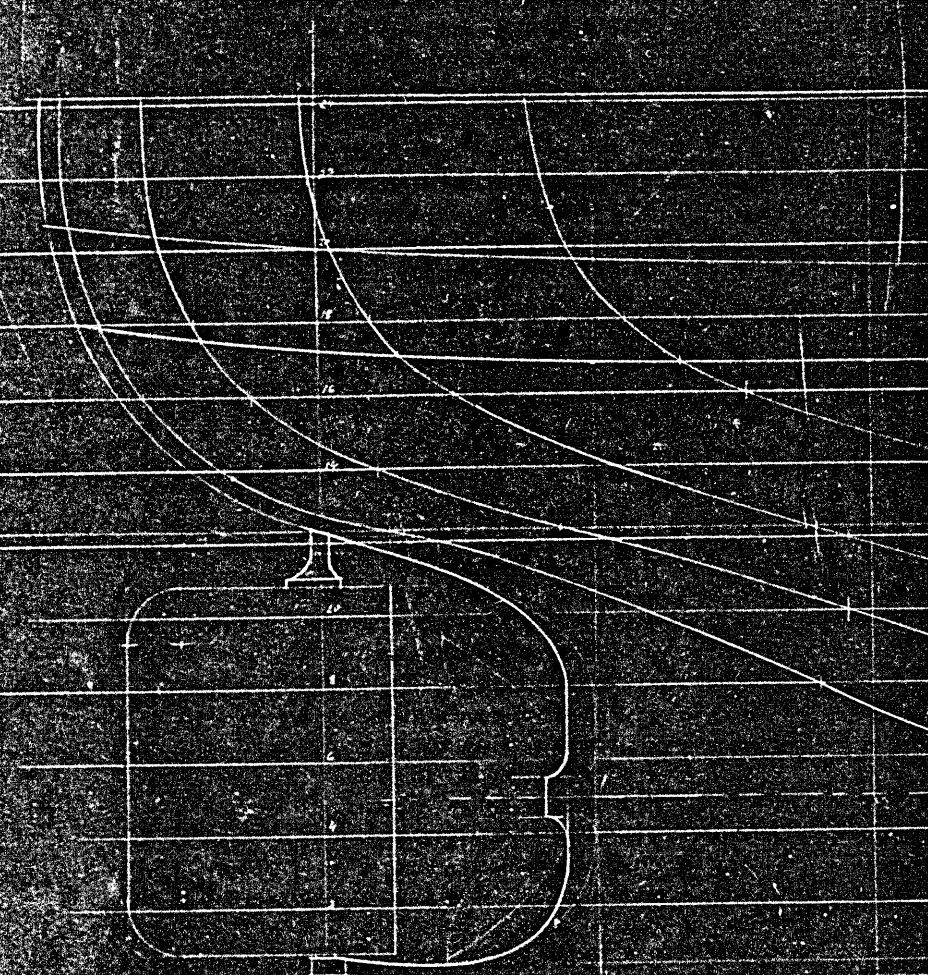


156' DIESEL-ELECTRIC
TRAWLER
LOA-170' B-306' H-123'
SCALE 1:50
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
MAY 1946 VIGGO PIRACK

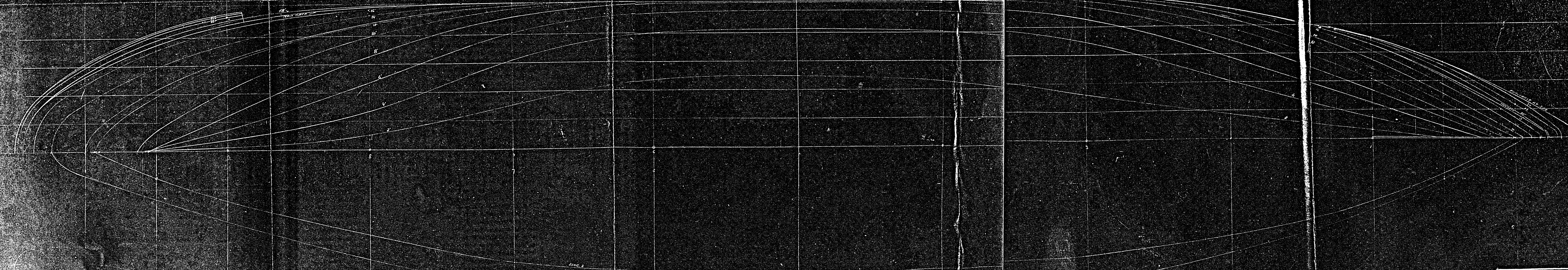
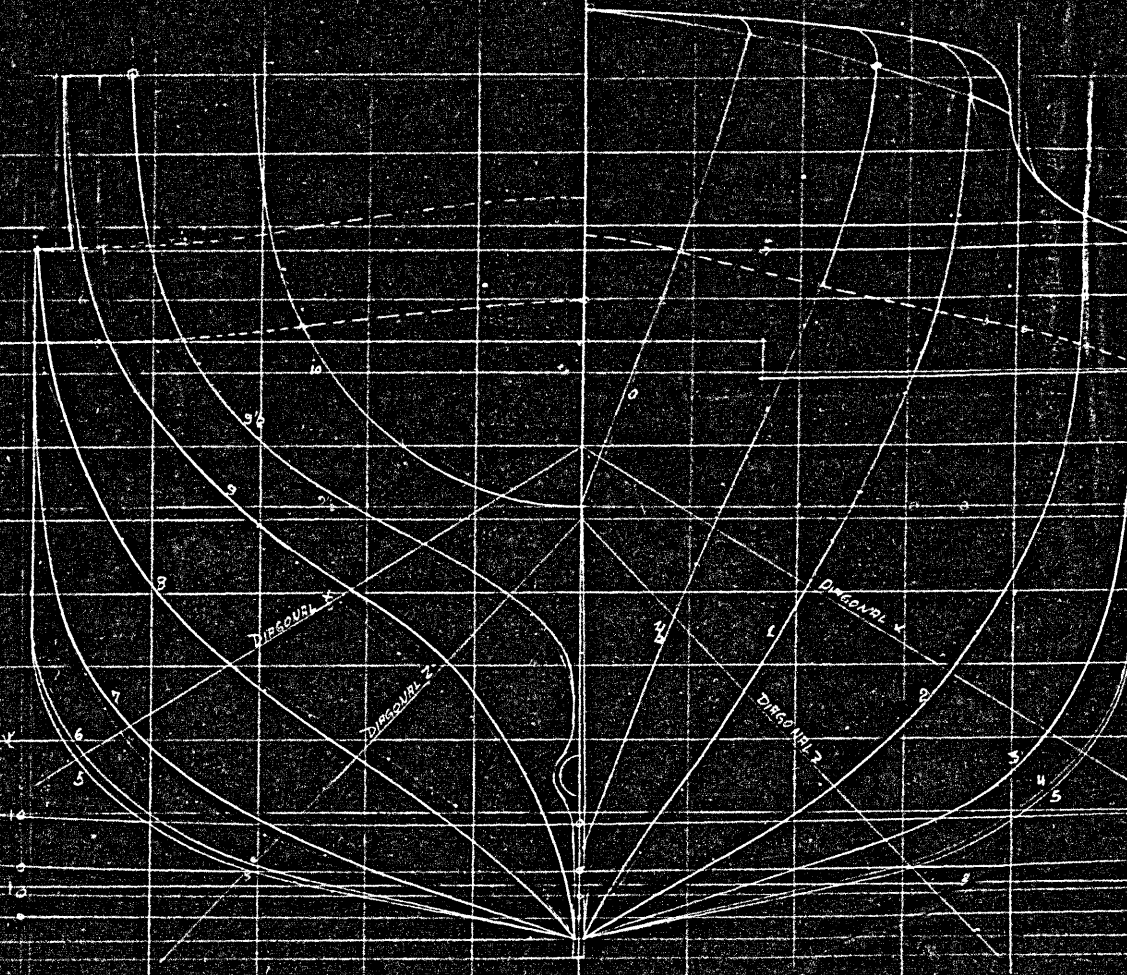


GENERAL ARRANGEMENT PLAN OF A
 156' LBP DIESEL-ELECTRIC TRAWLER
 LOA = 170' B = 30.6'
 T = 12.5 DRA = 16.8'
 DISPLACEMENT 123' = 850TH
 SCALE 1:50
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 MAY 1946 VIGGO MARCK





18' WATERLINE
16' WATERLINE
14' WATERLINE
12' WATERLINE
10' WATERLINE
8' WATERLINE
6' WATERLINE
4' WATERLINE
2' WATERLINE



18' TRAWLER
MAY 1946 V. MACK